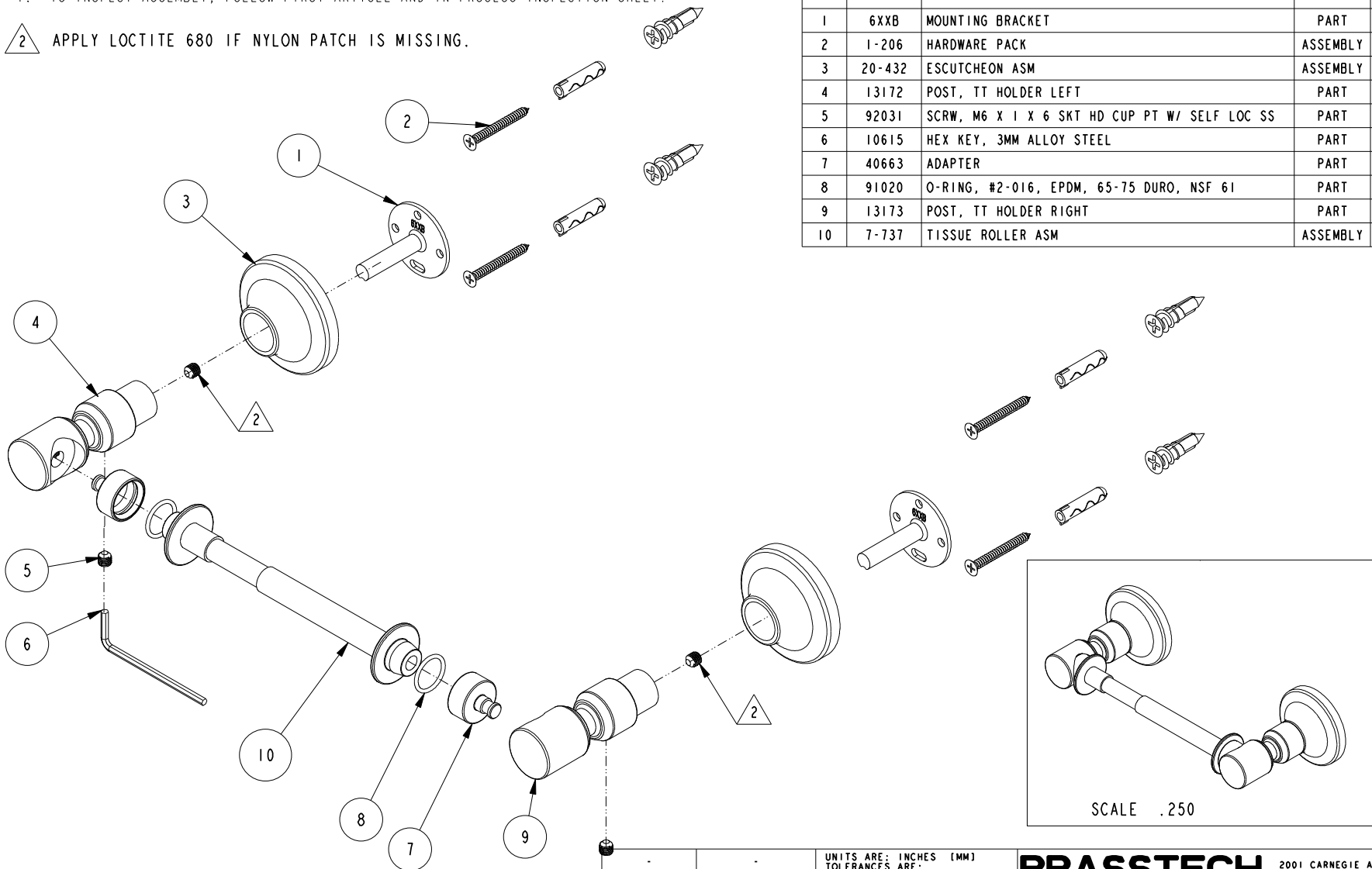


NOTES:

(NI) 1. TO INSPECT ASSEMBLY, FOLLOW FIRST ARTICLE AND IN PROCESS INSPECTION SHEET.

2. APPLY LOCTITE 680 IF NYLON PATCH IS MISSING.

BILL OF MATERIAL (CURRENT LEVEL)				
ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	6XXB	MOUNTING BRACKET	PART	2
2	1-206	HARDWARE PACK	ASSEMBLY	2
3	20-432	ESCUTCHEON ASM	ASSEMBLY	2
4	13172	POST, TT HOLDER LEFT	PART	1
5	92031	SCRW, M6 X 1 X 6 SKT HD CUP PT W/ SELF LOC SS	PART	4
6	10615	HEX KEY, 3MM ALLOY STEEL	PART	1
7	40663	ADAPTER	PART	2
8	91020	O-RING, #2-016, EPDM, 65-75 DURO, NSF 61	PART	2
9	13173	POST, TT HOLDER RIGHT	PART	1
10	7-737	TISSUE ROLLER ASM	ASSEMBLY	1



TESTING	-	-	-
ASSEMBLY	-	-	-
PLATING	-	-	-
POLISHING	-	NEXT ASSY	USED ON
MACHINING	-	APPLICATION	
TOOLING FIXTURE #	REMOVE ALL BURRS AND SHARP EDGES		

UNITS ARE: INCHES [MM]
 TOLERANCES ARE:
 FRACTIONS DECIMALS ANGLES
 $\pm 1/16"$.X $\pm .1$ [2.5] $\pm 1^\circ$
 .XX $\pm .06$ [1.5]

(X.XXX) DENOTES CRITICAL DIMS.
 ALL THREADS ARE CRITICAL

DRAWN MANJUNATH 05/14/19
 CHECKED JINSON 05/14/19
 APPROVED J.M. 05/14/19

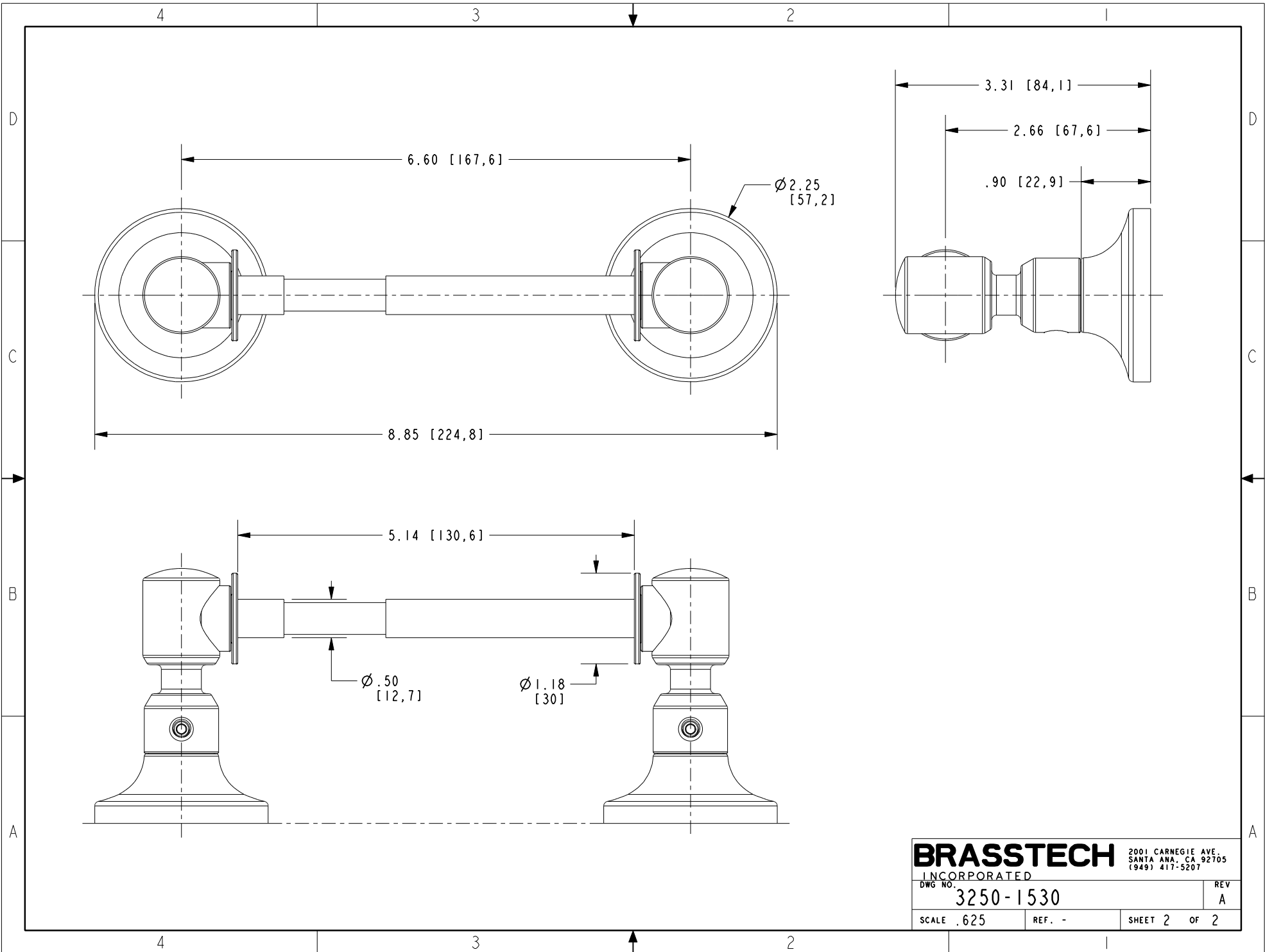
BRASSTECH 2001 CARNEGIE AVE.
 INCORPORATED SANTA ANA, CA 92705
 (949) 417-5207

DOUBLE POST TT HOLDER

DWG NO. 3250-1530 REV A
 SCALE .375 REF. - SHEET 1 OF 2

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-	A	EN-4221	08/21/20	J.M.
-	-	EN-3852	05/14/19	J.M.
ZONE	REV	DESCRIPTION	DATE	APPROVED



BRASSTECH		2001 CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207	
INCORPORATED			
DWG NO.	3250-1530	REV	A
SCALE .625	REF. -	SHEET 2	OF 2